SPECIFICATION

Device Name	:	Power MOSFET
Type Name	:	FMH28N50E
Spec. No.	:	MS5F6927
Date	:	*Oct.-24-2007*

Fuji Electric Device Technology Co.,Ltd.

	DATE	NAME	APPROVED
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Fuji Electric Device Technology Co., Ltd.

DWG.NO. MS5F6927 1/15

Revised Records

Date	Classification	Index	Content	Drawn	Checked	Checked	Approved
Oct.-24 2007	enactment	—	———————	Y. Hara	M. Ota	O. Tanaka	T. HOSEN

1.Scope This specifies Fuji Power MOSFET FMH28N50E

2.Construction N-Channel enhancement mode power MOSFET

3.Applications for Switching

4.Outview TO-3P Outview See to 11/15 page

5.Absolute Maximum Ratings at Tc=25°C (unless otherwise specified)

Description	Symbol	Characteristics	Unit	Remarks
Drain-Source Voltage	V_{DS}	500	V	
	V_{DSX}	500	V	V_{GS}=-30V
Continuous Drain Current	I_D	± 28	A	
Pulsed Drain Current	I_{DP}	± 112	A	
Gate-Source Voltage	V_{GS}	± 30	V	
Repetitive and Non-Repetitive Maximum Avalanche Current	I_{AR}	28	A	Note *1
Non-Repetitive Maximum Avalanche Energy	E_{AS}	1033.1	mJ	Note *2
Repetitive Maximum Avalanche Energy	E_{AR}	40	mJ	Note *3
Peak Diode Recovery dV/dt	dV/dt	10.9	kV/μs	Note *4
Peak Diode Recovery -di/dt	-di/dt	100	A/μs	Note *5
Maximum Power Dissipation	P_D	2.50	W	Ta=25℃
		400		Tc=25℃
Operating and Storage Temperature range	T_{ch}	150	℃	
	T_{stg}	-55 to +150	℃	

6.Electrical Characteristics at Tc=25°C (unless otherwise specified)

Static Ratings

Description	Symbol	Conditions		min.	typ.	max.	Unit
Drain-Source Breakdown Voltage	BV_{DSS}	I_D=250μA, V_{GS}=0V		500	-	-	V
Gate Threshold Voltage	V_{GS}(th)	I_D=250μA, V_{DS}=V_{GS}		2.5	3.0	3.5	V
Zero Gate Voltage Drain Current	I_{DSS}	V_{DS}=500V, V_{GS}=0V	T_{ch}=25℃	-	-	25	μA
		V_{DS}=400V, V_{GS}=0V	T_{ch}=125℃	-	-	250	
Gate-Source Leakage Current	I_{GSS}	V_{GS}= ±30V, V_{DS}=0V		-	10	100	nA
Drain-Source On-State Resistance	R_{DS}(on)	I_D=14A, V_{GS}=10V		-	0.16	0.19	Ω

Dynamic Ratings

Description	Symbol	Conditions	min.	typ.	max.	Unit
Forward Transconductance	g_{fs}	I_D=14A V_{DS}=25V	16	32	-	S
Input Capacitance	Ciss	V_{DS}=25V	-	4400	6600	pF
Output Capacitance	Coss	V_{GS}=0V	-	420	630	
Reverse Transfer Capacitance	Crss	f=1MHz	-	32	48	
Turn-On Time	td(on)	V_{cc}=300V, V_{GS}=10V	-	26	39	ns
	tr	I_D=14A, R_{GS}=10Ω	-	14	21	
Turn-Off Time	td(off)	See Fig.3 and Fig.4	-	144	216	
	tf		-	24	36	
Total Gate Charge	Q_G	V_{cc}=250V, I_D=28A	-	130	195	nC
Gate-Source Charge	Q_{GS}	V_{GS}=10V	-	30	45	
Gate-Drain Charge	Q_{GD}	See Fig.5	-	40	60	

Reverse Diode

Description	Symbol	Conditions	min.	typ.	max.	Unit
Avalanche Capability	I_{AV}	L=1.04mH Tch=25℃ See Fig.1 and Fig.2	28	-	-	A
Diode Forward On-Voltage	V_{SD}	I_F=28A V_{GS}=0V T_{ch}=25℃	-	0.90	1.35	V
Reverse Recovery Time	trr	I_F=28A, V_{GS}=0V -di/dt=100A/μs, Tch=25℃	-	0.72	-	μs
Reverse Recovery Charge	Qrr	See Fig.6	-	11.2	-	μC

7.Thermal Resistance

Description	Symbol	min.	typ.	max.	Unit
Channel to Case	Rth(ch-c)			0.313	℃/W
Channel to Ambient	Rth(ch-a)			50.0	℃/W

Note *1 : Tch≤150℃, See Fig.1 and Fig.2

Note *2 : Stating Tch=25℃, I_{AS}=12A, L=13.2mH, Vcc=50V, R_G=50Ω, See Fig.1 and Fig.2
E_{AS} limited by maximum channel temperature and avalanche current.
See to 'Avalanche Energy' graph of page 9/15.

Note *3 : Repetitive rating : Pulse width limited by maximum channel temperature.
See to the 'Transient Themal impeadance' graph of page 9/15.

Note *4 : I_F≤-I_D, -di/dt=100A/μs, Vcc≤BV_{DSS}, Tch≤150℃.

Note *5 : I_F≤-I_D, dv/dt=10.9kV/μs, Vcc≤BV_{DSS}, Tch≤150℃.

8.Reliability test items

All guaranteed values are under the categories of reliability per non-assembled(only MOSFETs). Each categories under the guaranteed reliability conform to EIAJ ED4701/100 method104 standards.

(Test items required without fail
Humidification treatment (85±2°C,65±5%RH,168±24hr)
Heat treatment of soldering (Solder Dipping,260±5°C(265°Cmax.),10±1sec,2 times))

	Test No.	Test Items	Testing methods and Conditions	Reference Standard	Sampling number	Acceptance number
Mechanical test methods	1	Terminal Strength (Tensile)	Pull force TO-220,TO-220F : 10N TO-3P,TO-3PF,TO-247 : 25N TO-3PL : 45N T-Pack,K-Pack : 10N Force maintaining duration :30±5sec	EIAJ ED4701/400 method 401	15	(0:1)
	2	Terminal Strength (Bending)	Load force TO-220,TO-220F : 5N TO-3P,TO-3PF,TO-247 : 10N TO-3PL : 15N T-Pack,K-Pack : 5N Number of times :2times(90deg./time)	EIAJ ED4701/400 method 401	15	
	3	Mounting Strength	Screwing torque value: (M3) TO-220,TO-220F : 40±10N・cm TO-3P,TO-3PF,TO-247 : 50±10N・cm TO-3PL : 70±10N・cm	EIAJ ED4701/400 method 402	15	
	4	Vibration	frequency : 100Hz to 2kHz Acceleration : 200m/s^2 Sweeping time : 4min. 48min. for each X,Y&Z directions.	EIAJ ED4701/400 method 403	15	
	5	Shock	Peak amplitude: 15km/s^2 Duration time : 0.5ms 3times for each X,Y&Z directions.	EIAJ ED4701/400 method 404	15	
	6	Solderability	Solder temp. : 245±5°C Immersion time : 5±0.5sec Each terminal shall be immersed in the solder bath within 1 to 1.5mm from the body.	-----	15	
	7	Resistance to Soldering Heat	Solder temp. : 260±5°C Immersion time : 10±1sec Number of times : 1times	EIAJ ED4701/300 method 302	15	

	Test No.	Test Items	Testing methods and Conditions	Reference Standard	Sampling number	Acceptance number
Climatic test methods	1	High Temp. Storage	Temperature : 150+0/-5°C Test duration : 1000hr	EIAJ ED4701/200 method 201	22	(0:1)
	2	Low Temp. Storage	Temperature : -55+5/-0°C Test duration : 1000hr	EIAJ ED4701/200 method 202	22	
	3	Temperature Humidity Storage	Temperature : 85±2°C Relative humidity : 85±5% Test duration : 1000hr	EIAJ ED4701/100 method 103	22	
	4	Temperature Humidity BIAS	Temperature : 85±2°C Relative humidity : 85±5% Bias Voltage : V_{DS}(max) × 0.8 Test duration : 1000hr	EIAJ ED4701/100 method 103	22	
	5	Unsaturated Pressurized Vapor	Temperature : 130±2°C Relative humidity : 85±5% Vapor pressure : 230kPa Test duration : 48hr	EIAJ ED4701/100 method 103	22	
	6	Temperature Cycle	High temp.side : 150±5°C/30min. Low temp.side : -55±5°C/30min. RT : 5°C ～ 35°C/5min. Number of cycles : 100cycles	EIAJ ED4701/100 method 105	22	
	7	Thermal Shock	Fluid : pure water(running water) High temp.side : 100+0/-5°C Low temp.side : 0+5/-0°C Duration time : HT 5min,LT 5min Number of cycles : 100cycles	EIAJ ED4701/300 method 307	22	
Endurance test methods	8	Intermittent Operating Life	ΔTc=90degree Tch≦Tch(max.) Test duration : 3000 cycle	EIAJ ED4701/100 method 106	22	
	9	HTRB (Gate-source)	Temperature : Tch=150+0/-5°C Bias Voltage : +V_{GS}(max) Test duration : 1000hr	EIAJ ED4701/100 method 101	22	(0:1)
	10	HTRB (Drain-Source)	Temperature : Tch=150+0/-5°C Bias Voltage : V_{DS}(max) Test duration : 1000hr	EIAJ ED4701/100 method 101	22	

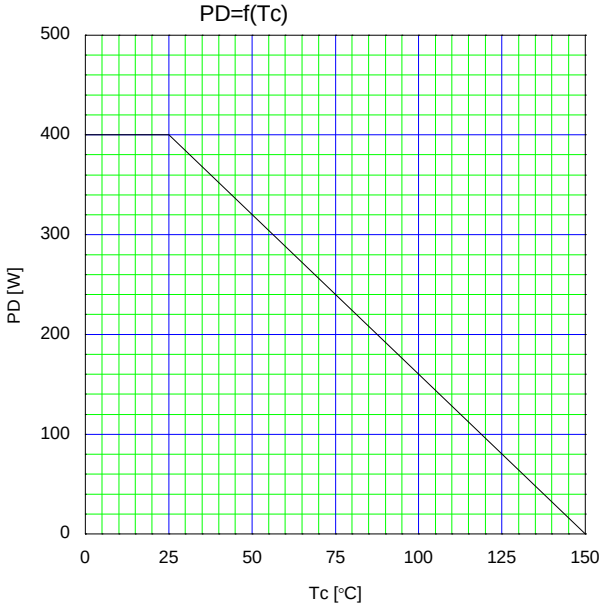
Failure Criteria

Item		Symbols	Failure Criteria		Unit
			Lower Limit	Upper Limit	
Electrical Characteristics	Breakdown Voltage	BVDSS	LSL	-----	V
	Zero gate Voltage Drain-Source Current	IDSS	-----	USL	A
	Gate-Source Leakage Current	IGSS	-----	USL	A
	Gate Threshold Voltage	VGS(th)	LSL	USL	V
	Drain-Source on-state Resistance	RDS(on)	-----	USL	Ω
	Forward Transconductance	gfs	LSL	-----	S
	Diode forward on-Voltage	VSD	-----	USL	V
Outview	Marking Soldering and other damages	-----	With eyes or Microscope		-----

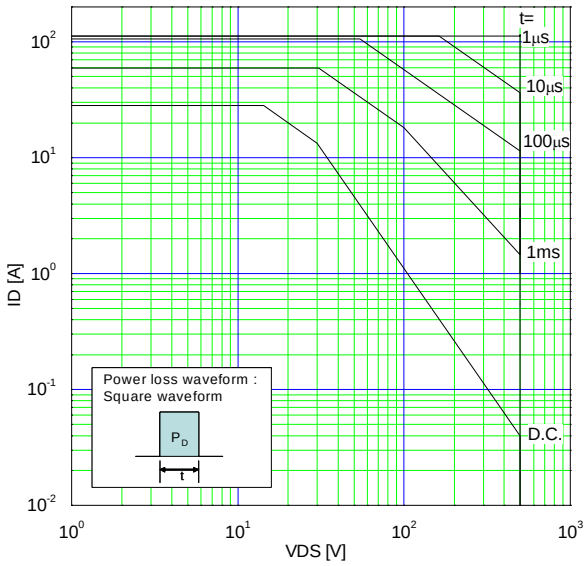
* LSL : Lower Specification Limit　　* USL : Upper Specification Limit

* Before any of electrical characteristics measure, all testing related to the humidity have conducted after drying the package surface for more than an hour at 150℃.

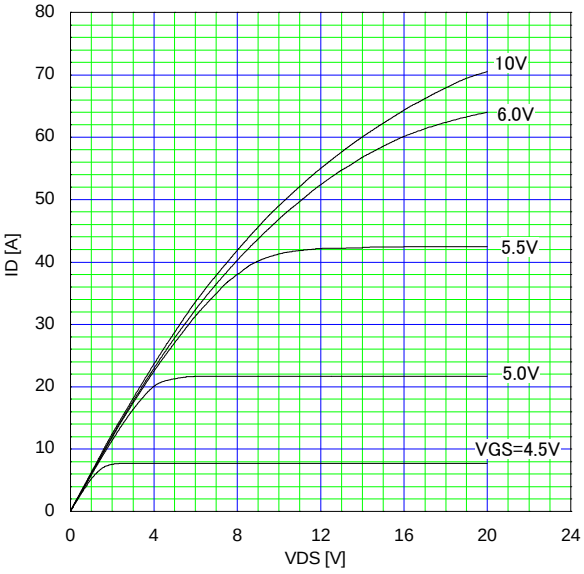
Allowable Power Dissipation
PD=f(Tc)



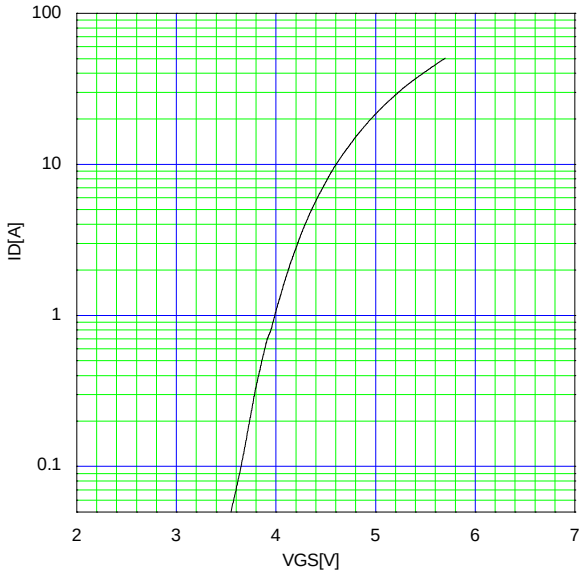
Safe Operating Area
$I_D=f(V_{DS})$:Duty=0(Single pulse),Tc=25 °c



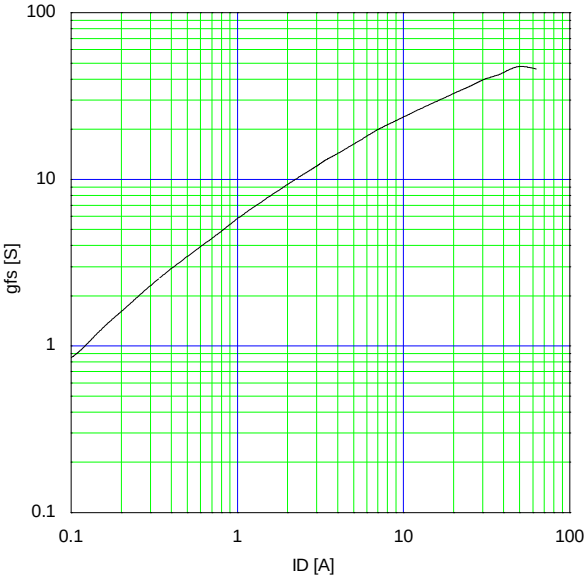
Typical Output Characteristics
ID=f(VDS):80 μs pulse test,Tch=25 °C



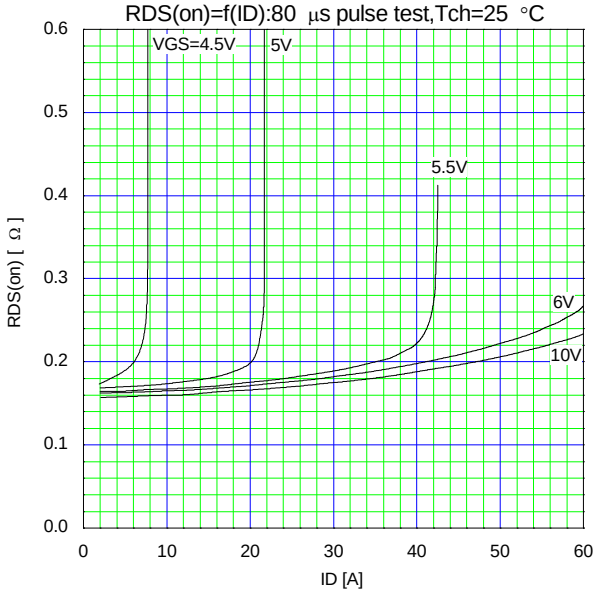
Typical Transfer Characteristic
ID=f(VGS):80 μs pulse test,VDS=25V,Tch=25 °C



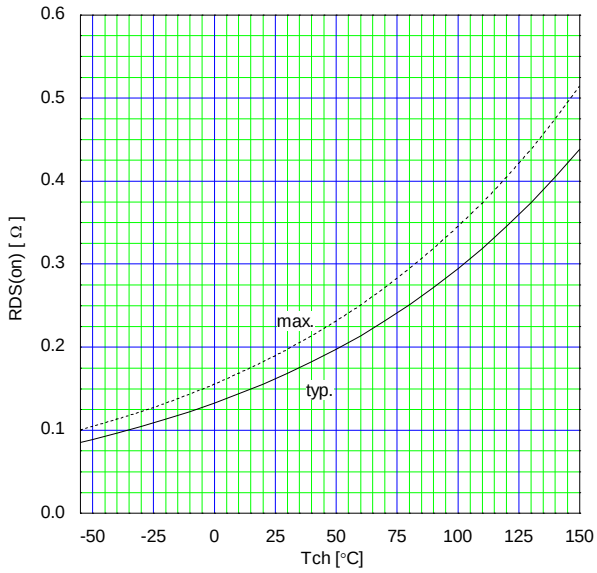
Typical Transconductance
gfs=f(ID):80 μs pulse test,VDS=25V,Tch=25 °C



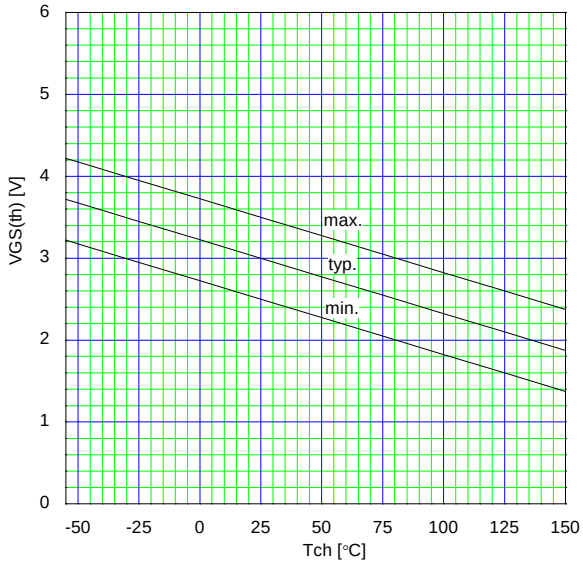
Typical Drain-Source on-state Resistance
RDS(on)=f(ID):80 μs pulse test,Tch=25 °C



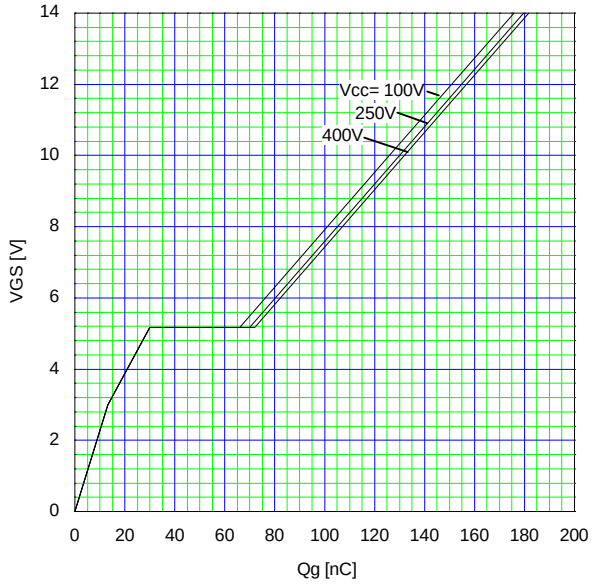
Drain-Source On-state Resistance
RDS(on)=f(Tch):ID=14A,VGS=10V



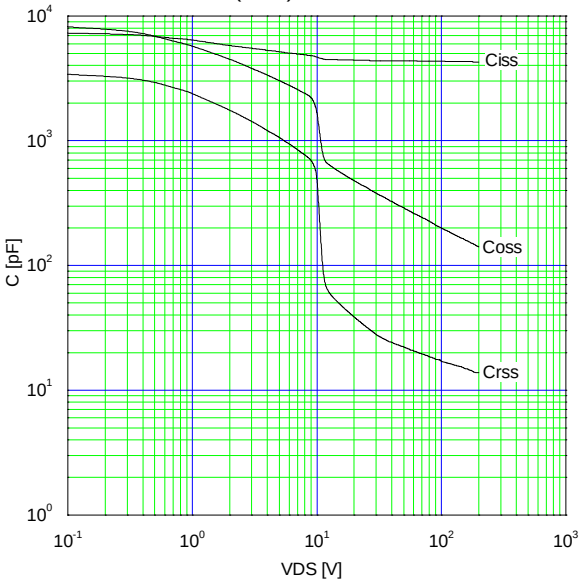
Gate Threshold Voltage vs. Tch
VGS(th)=f(Tch):VDS=VGS,ID=250μA



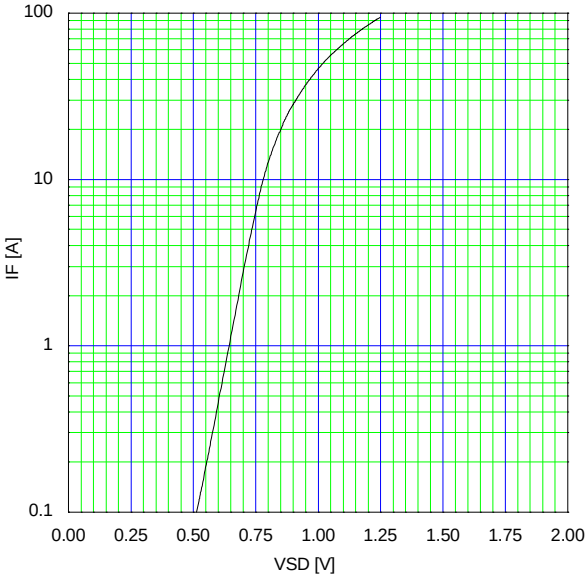
Typical Gate Charge Characteristics
VGS=f(Qg):ID=28A,Tch=25 °C



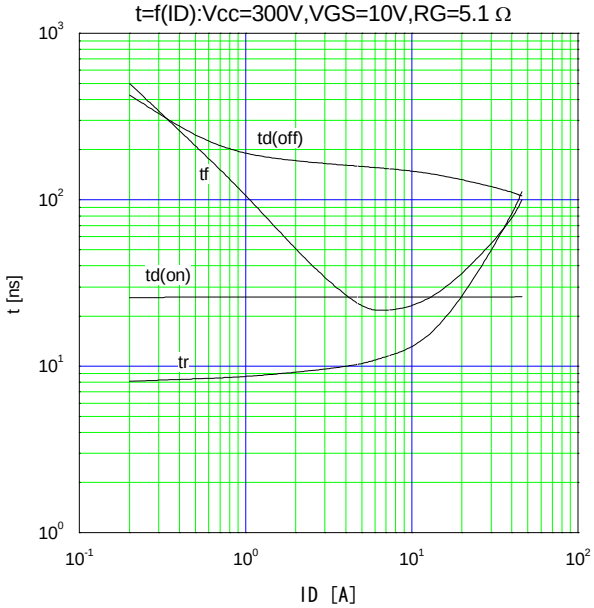
Typical Capacitance
C=f(VDS):VGS=0V,f=1MHz

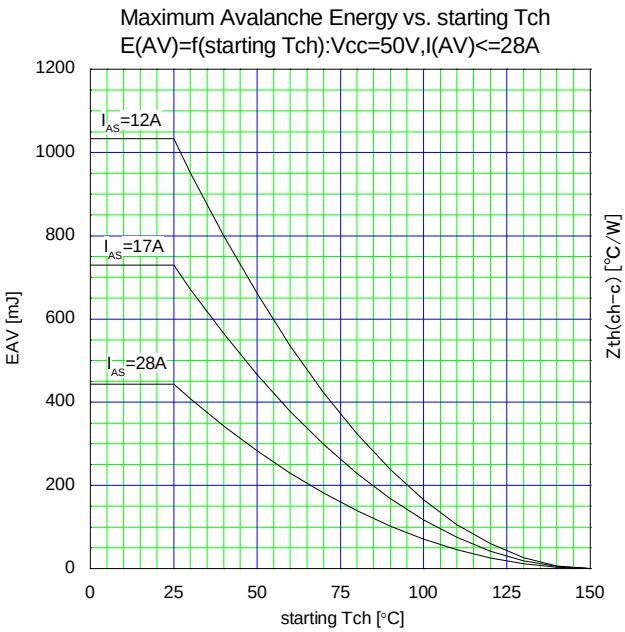


Typical Forward Characteristics of Reverse Diode
IF=f(VSD):80 μs pulse test,Tch=25 °C



Typical Switching Characteristics vs. ID
t=f(ID):Vcc=300V,VGS=10V,RG=5.1 Ω





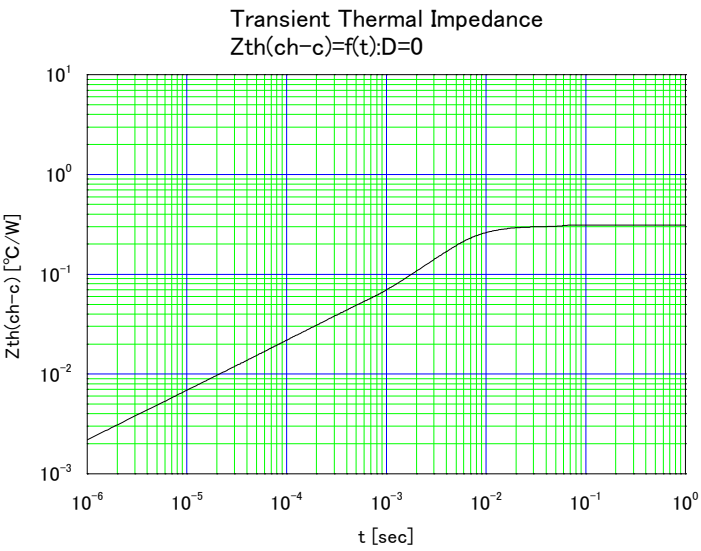


Fig.1 Avalanche Test circuit

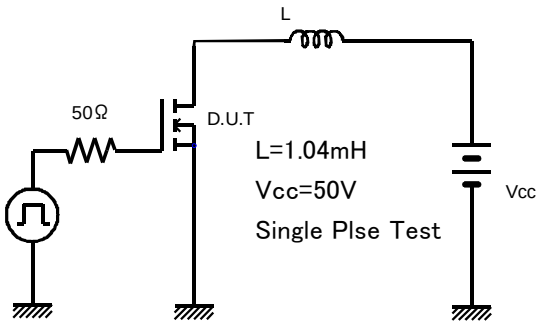


Fig.2 Operating waveforms of Avalanche Test

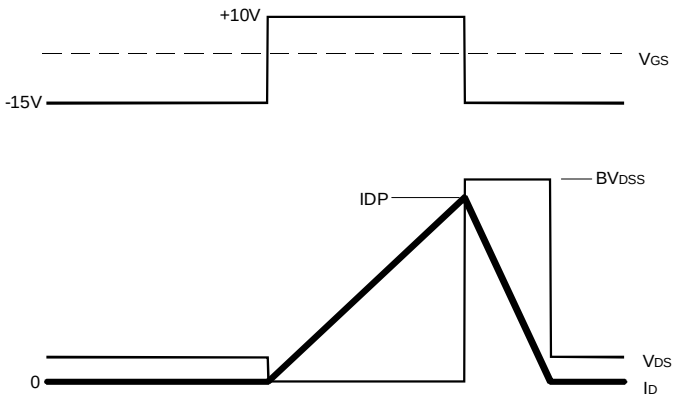


Fig.3 Switching Test circuit

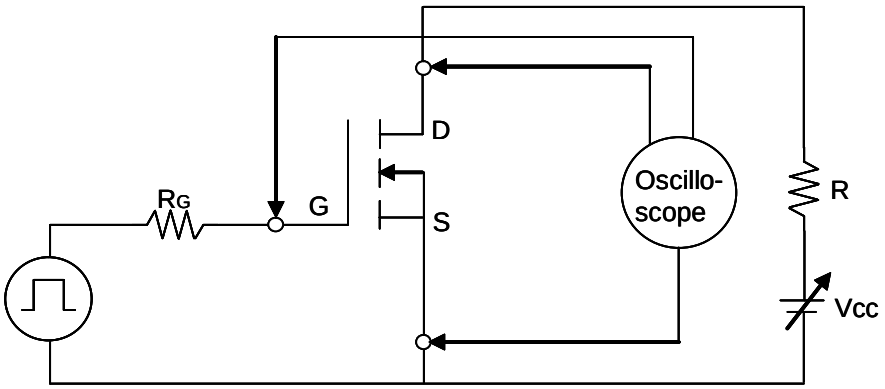


Fig.4 Operating waveform of Switching Test

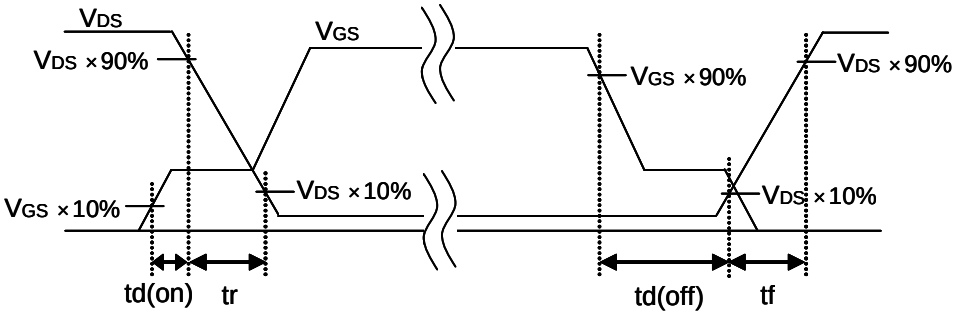


Fig.5 Operating waveform of Gate charge Test

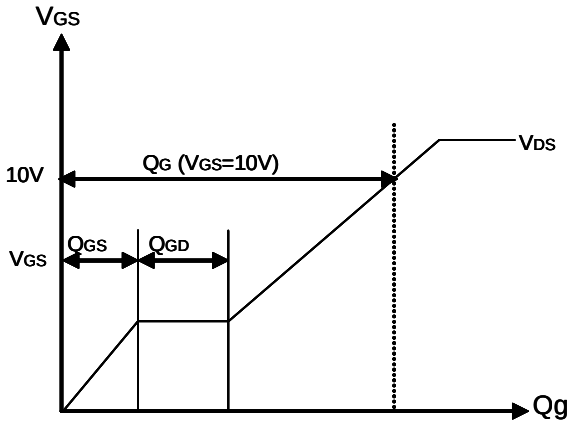
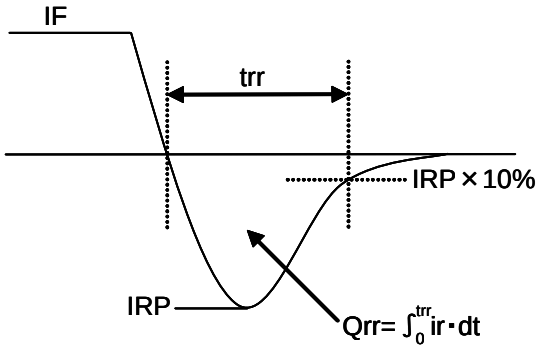
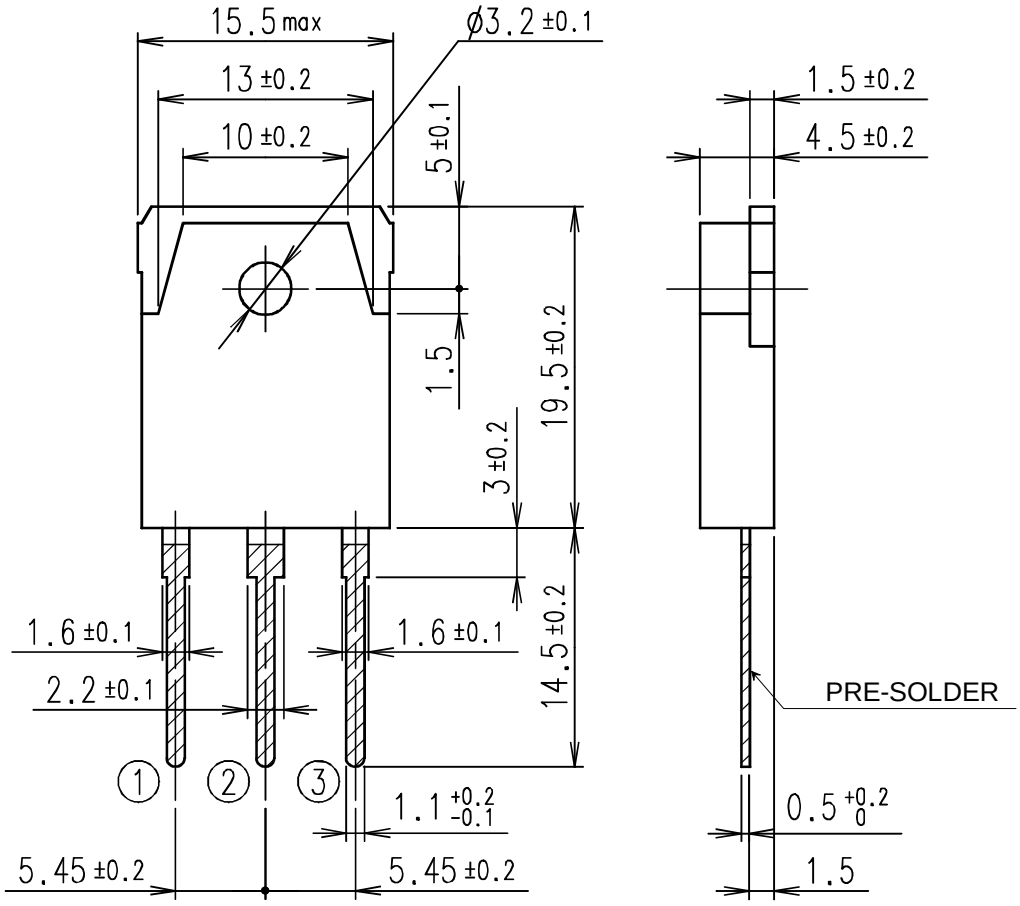


Fig.6 Operating waveform of Body diode Recovery Test



Outview: TO-3P Package

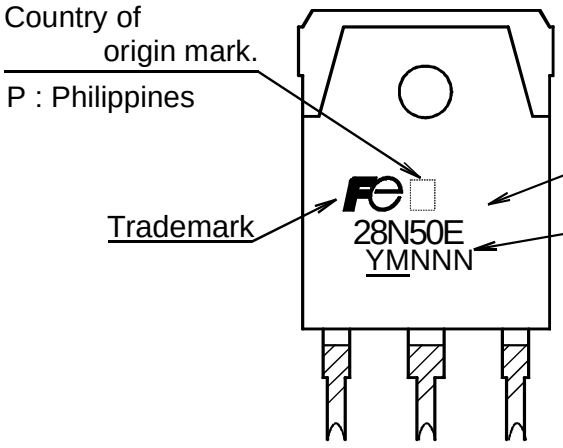


CONNECTION

① GATE
② DRAIN
③ SOURCE

JEDEC : TO-3P
DIMENSIONS ARE IN MILLIMETERS.

Marking



* The font (font type,size) and the trademark-size might be actually different.

9. Cautions

・Although Fuji Electric is continually improving product quality and reliability, a small percentage of semiconductor products may become faulty. When using Fuji Electric semiconductor products in your equipment, you are requested to take adequate safety measures to prevent the equipment from causing physical injury, fire, or other problem in case any of the products fail. It is recommended to make your design fail-safe, flame retardant, and free of malfunction.

・The products described in this Specification are intended for use in the following electronic and electrical equipment which has normal reliability requirements.

・Computers	・OA equipment	・Communications equipment(Terminal devices)
・Machine tools	・AV equipment	・Measurement equipment
・Personal equipment	・Industrial robots	・Electrical home appliances etc.

・The products described in this Specification are not designed or manufactured to be used in equipment or systems used under life-threatening situations. If you are considering using these products in the equipment listed below, first check the system construction and required reliability, and take adequate safety measures such as a backup system to prevent the equipment from malfunctioning.

・Backbone network equipment	・Transportation equipment (automobiles, trains, ships, etc.)
・Traffic-signal control equipment	・Gas alarms, leakage gas auto breakers
・Submarine repeater equipment	・Burglar alarms, fire alarms, emergency equipment
・Medical equipment	・Nuclear control equipment etc.

・Do not use the products in this Specification for equipment requiring strict reliability such as(but not limited to):

・Aerospace equipment	・Aeronautical equipment

10. Warnings

・The MOSFETs should be used in products within their absolute maximum rating(voltage, current, temperature, etc.).
・The MOSFETs may be destroyed if used beyond the rating.
・We only guarantee the non-repetitive and repetitive Avalanche capability and not for the continuous Avalanche capability which can be assumed as abnormal condition .Please note the device may be destructed from the Avalanche over the specified maximum rating.
・The equipment containing MOSFETs should have adequate fuses or circuit breakers to prevent the equipment from causing secondary destruction.
・Use the MOSFETs within their reliability and lifetime under certain environments or conditions. The MOSFETs may fail before the target lifetime of your products if used under certain reliability conditions.

・You must careful handling of MOSFETs for ESD damage is an important consideration.
・When handling MOSFETs, hold them by the case (package) and don't touch the leads and terminals.
・ It is recommended that any handling of MOSFETs is done while used electrically conductive floor and tablemats that are grounded.

・Before touching a MOSFETs terminal, discharge any static electricity from your body and clothes by grounding out through a high impedance resistor (about 1MΩ)
・ When soldering, in order to protect the MOSFETs from static electricity, ground the soldering iron or soldering bath through a low impedance resistor.

・You must design the MOSFETs to be operated within the specified maximum ratings(voltage, current, temperature, etc.) to prevent possible failure or destruction of devices.
・Consider the possible temperature rise not only for the channel and case, but also for the outer leads.
・Do not directly touch the leads or package of the MOSFETs while power is supplied or during operation ,to avoid electric shock and burns.
・The MOSFETs are made of incombustible material. However, if a MOSFET fails, it may emit smoke of flame. Also, operating the MOSFETs near any flammable place or material may cause the MOSFETs to emit smoke or flame in case the MOSFETs become even hotter during operation. Design the arrangement to prevent the spread of fire.
・The MOSFETs should not used in an environment in the presence of acid, organic matter, or corrosive gas(hydrogen sulfide, sulfurous acid gas etc.)
・The MOSFETs should not used in an irradiated field since they are not radiation-proof.

Installation

・Soldering involves temperatures which exceed the device storage temperature rating. To avoid device damage and to ensure reliability, observe the following guidelines from the quality assurance standard.

Solder temperature and duration (through-hole package)

Solder temperature	Duration
260±5 °C	10±1 seconds
350±10 °C	3.5±0.5 seconds

・The immersion depth of the lead should basically be up to the lead stopper and the distance should be a maximum of 1.5mm from the device.
・When flow-soldering, take care to avoid immersing the package in the solder bath.
・Refer to the following torque reference When mounting the device on a heat sink. Excess torque applied to the mounting screw causes damage to the device and weak torque will increase the thermal resistance, both of which conditions may destroy the device.

Table 1: Recommended tightening torques.

Package style	Screw	Tightening torques	Note
TO-220 TO-220F	M3	30 – 50 Ncm	flatness : < ±30μm roughness : <10μm Plane off the edges : C<1.0mm
TO-3P TO-3PF TO-247	M3	40 – 60 Ncm	
TO-3PL	M3	60 –80 Ncm	

・The heat sink should have a flatness within±30μm and roughness within 10μm. Also, keep the tightening torque within the limits of this specification.
・Improper handling may cause isolation breakdown leading to a critical accident.
ex.) Over plane off the edges of screw hole. (We recommend plane off the edge is C<1.0mm)
・We recommend the use of thermal compound to optimize the efficiency of heat radiation. It is important to evenly apply the compound and to eliminate any air voids.

Storage

・The MOSFETs must be stored at a standard temperature of 5 to 35°C and relative humidity of 45 to 75%.
・If the storage area is very dry, a humidifier may be required. In such a case, use only deionized water or boiled water, since the chlorine in tap water may corrode the leads.
・The MOSFETs should not be subjected to rapid changes in temperature to avoid condensation on the surface of the MOSFETs. Therefore store the MOSFETs in a place where the temperature is steady.
・The MOSFETs should not be stored on top of each other, since this may cause excessive external force on the case.
・The MOSFETs should be stored with the lead terminals remaining unprocessed. Rust may cause presoldered connections to go fail during later processing.
・The MOSFETs should be stored in antistatic containers or shipping bags.

11. Compliance with pertaining to restricted substances

11-1) Compliance with the RoHS Regulations and Exemptions

This product will be fully compliant with the RoHS directive (Directive 2002/95/EC of the european parliament and the council of 27 January 2003).
Five out of six substances below which are regulated by the RoHS directive in Europe are not included in this product. The exception is only lead.

The RoHS directive has some exemptions. The following relates to this product :
Lead in high melting temperature type solders (Sn-Pb solder alloy which contains more than 85%)

This product is used to the high melting temperature type solders (Sn-Pb solders) for die-bonding.
Moreover, the terminals used lead-free solder.

* The six substances regulated by the RoHS Directive are:
Lead, Mercury, Hexavalent chromium, Cadmium, PBB (polybrominated biphenyls),
PBDE (polybrominated diphenyl ethers).

The maximum concentration value of the six substances in this product conforms to the Commission decision 2005/618/EC of EU of 18 August 2005.

11-2) Compliance with the calss-1 ODS and class-2 ODS. (ODS: Ozone-Depleting Substances)

This products does not contain and used the “Law concerning the Protection of the Ozone Layer through the Control of Specified Substances and Other Measures (JAPAN)”, and the Montreal Protocol.

- If you have any questions about any part of this Specification, please contact Fuji Electric Device Technology or its sales agent before using the product.
- Neither Fuji nor its agents shall be held liable for any injury caused by using the products not in accordance with the instructions.
- The application examples described in this specification are merely typical uses of Fuji Electric Device Technology products.
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